



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4777-1
Job Sheet 185703



Part No: D4777-1

Job Qty: 10 ea

Part Name: Rod End Bearing



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A IPP REV:A 12.10.03 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	10 pcs		11/16/18	0.00	0.00	Purchasing		NOV 06 2018
110	Packaging	10 pcs		11/16/18	0.00	0.00	Packaging2		NOV 06 2018
120	QC	10 pcs		11/16/18	0.00	0.00	QC6		NOV 09 2018
130	Packaging	10 pcs		11/16/18	0.00	0.00	Packaging3-2		NOV 09 2018
140	QC21-SA	10 Ea		11/16/18	0.00	0.00	QC21		NOV 12 2018

Part Op 100 - Issue P/O: 41539 Purchase Part Number: 59915K274 or CTG
Descriptions: 110 - Ensure certificate of conformity is attached

DAS
13
9-89

NOV 01 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
59915K274	Rod End Bearing D4777-1	10 pcs (1 ea)	100-Purchasing	<u>S124982</u>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	59915K274	10	0	0

Part Specifications

Specifications could not be found.

Plex 10/31/18 12:56 PM Dart.lajeunesse.marie



Container No: S124986



Part: D4777-1

Job No: 185703

Serial No/Batch: S124986

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/06/16

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

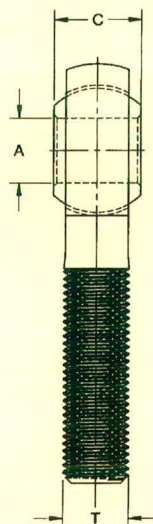
QA Closed: _____ Date: _____

Work Order update only ☐

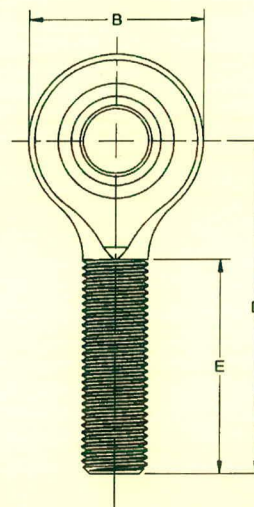
Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																			
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SPECIFICATION CONTROL DRAWING

SHOP COPY
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WORK ORDER
NO. 185703 1105
1870-971



ROD END BEARING



DART P/N	HOUSING MATERIAL	A	B	C	D	E	T (THREAD SIZE)	SUGGESTED SUPPLIER	SUGGESTED SUPPLIER P/N
D4777-1	STAINLESS STEEL	Ø 0.38	1.00	0.500	1.94	1.25	3/8-24 (RIGHT HAND)	MC MASTER CARR	59915K274

RELEASED
2013-08-14

A	NEW ISSUE	AJS	13.08.08
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4777	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	ROD END BEARING	NTS
DATE	13.08.08	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE FURTHER CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **PO041539**

Supplier: MCM001-VU
McMaster-Carr Supply Co,
P.O. Box 7690
Chicago, IL 60680-7690 USA
Phone: 330 995 5500
Fax: 330 995 9600

PO No: PO041539

PO Date: 11/1/18

Due Date: 11/7/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
NOV 01 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground

Pynt Terms: 2% 10 Net 30

Freight Terms:

Special Comments:

Items												
Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1		98381A512	50/pk	Dowel Pin, Small Ø 3/16 X 1-1/4	Firmed	-	11/7/18	50 Ea	0 Ea	50 Ea	\$0.2572/Ea	\$12.86
2		98381A544	25/pk	Dowel Pin, Large Ø 1/4 X 1-1/4	Firmed	-	11/7/18	25 Ea	0 Ea	25 Ea	\$0.2836/Ea	\$7.09
3		90985A115	1/pk	Ball Lock Pin, L Handle	Firmed	-	11/7/18	5 Ea	0 Ea	5 Ea	\$25.48/Ea	\$127.40
4		92625A516	1/pk	Wing Head Screw	Firmed	-	11/7/18	6 Ea	0 Ea	6 Ea	\$6.00/Ea	\$36.00
5		98381A667	5/pk	Dowel Pin	Firmed	-	11/7/18	10 Ea	0 Ea	10 Ea	\$1.816/Ea	\$18.16
6		89895K451	8" per pcs	Smooth-Bore Seamless 304 SS Tubing, 3/8" OD, 0.049" Wall Thickness	Firmed	-	11/7/18	20 Ea	0 Ea	20 Ea	\$8.57/Ea	\$171.40
7		16823		Giant Swiss Arm w/o Mag. Base	Firmed	-	11/7/18	3 Ea	0 Ea	3 Ea	\$435.76/Ea	\$1,307.28
8		94895A817	50/pk	Steel Hex Nut 7/16"-14 X 3/8" Thk.	Firmed	-	11/7/18	50 Ea	0 Ea	50 Ea	\$0.1528/Ea	\$7.64



Dart Aerospace Ltd.
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PURCHASE ORDER **PO041539**

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
9		98023A032	25/pk	Steel Washer 0.469" ID. X 0.922" OD.	Firmed	-	11/7/18	25 Ea	0 Ea	25 Ea	\$0.2164/Ea	\$5.41
								25 X NOV 06 2018				
10		2310A15		Magnetic Base	Firmed	-	11/7/18	2 Ea	0 Ea	2 Ea	\$49.68/Ea	\$99.36
								2 X NOV 06 2018				
11		5165A24		C-Clamp	Firmed	-	11/7/18	4 Ea	0 Ea	4 Ea	\$36.81/Ea	\$147.24
								4 X NOV 06 2018				
12		8591A61		Dial Indicator	Firmed	-	11/7/18	2 Ea	0 Ea	2 Ea	\$532.00/Ea	\$1,064.00
13		88775K151	1 ft long	Stainless Bar	Firmed	-	11/7/18	2 Ea	0 Ea	2 Ea	\$57.16/Ea	\$114.32
								2 X NOV 06 2018				
14	185703	59915K274		Rod End Bearing D4777-1	Firmed	-	11/7/18	10 pcs	0 pcs	10 pcs	\$19.05/pcs	\$190.50
								10 X NOV 06 2018				
Line Item Note as per dwg d4777 rev. a												
15		5972K289		Bearing	Firmed	-	11/7/18	6 Ea	0 Ea	6 Ea	\$10.42/Ea	\$62.52
								6 X NOV 06 2018				
16		90296A108	5/pk	Heli-Coil Insert receive ea	Firmed	-	11/7/18	50 Ea	0 Ea	50 Ea	\$0.836/Ea	\$41.80
								50 X NOV 06 2018				
17		91251A435	50/pk	Socket Head Cap Screw receive ea	Firmed	-	11/7/18	50 Ea	0 Ea	50 Ea	\$0.1852/Ea	\$9.26
								50 X NOV 06 2018				
18		91280A534	50/pk	Hex Head Cap Screw	Firmed	-	11/7/18	50 Ea	0 Ea	50 Ea	\$0.2152/Ea	\$10.76
								50 X NOV 06 2018				
19		91280A534	50/pk	Hex Head Cap Screw	Firmed	-	11/7/18	50 Ea	0 Ea	50 Ea	\$0.2152/Ea	\$10.76
								50 X NOV 06 2018				
20		91292A441	50/pk	Socket Head Cap Screw	Firmed	-	11/7/18	50 Ea	0 Ea	50 Ea	\$0.1294/Ea	\$6.47
								50 X NOV 06 2018				
21		91420A218	100/pk	Flat Head Machine Screw	Firmed	-	11/7/18	100 Ea	0 Ea	100 Ea	\$0.0345/Ea	\$3.45
								100 X NOV 06 2018				
22		91420A220	100/pk	Flat Head Machine Screw	Firmed	-	11/7/18	100 Ea	0 Ea	100 Ea	\$0.003/Ea	\$0.30
								100 X NOV 06 2018				
23		91420A430	100/pk	Flat Head Machine Screw	Firmed	-	11/7/18	100 Ea	0 Ea	100 Ea	\$0.118/Ea	\$11.80
								100 X NOV 06 2018				

Plex 11/1/18 12:39 PM dart.lavoie.chantal



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Tel (613) 632-5200

PURCHASE ORDER **PO041539**

Items

Line Item	Job	Part	Supplier Part No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
24		91585A010	91585A225 100/pk	Dowel Pin	Firmed	-	11/7/18 NOV 06 2018	100 Ea	0 Ea	100 Ea	\$0.1442/Ea	\$14.42
25		RBEL135M- 2905-101- 39	9003K41 1/PK	Poly-V Groove Belt	Firmed	-	11/7/18 NOV 06 2018	3 Ea	0 Ea	3 Ea	\$10.69/Ea	\$32.07
26		6940K24	1/pk	1" Aluminum Knob W/3/8-16 receive ea	Firmed	-	11/7/18 NOV 06 2018	5 Ea	0 Ea	5 Ea	\$4.84/Ea	\$24.20
Grand Total:											\$3,536.47	

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/1/18 12:39 PM dart.lavoie.chantal



200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO041539

Order Placed By
Chantal Lavoie

McMaster-Carr Number
3496669-01

Page 1 of 2

11/01/2018

Line	Product	Ordered	Shipped
1	98381A512 Dowel Pin, Alloy Steel, 3/16" Diameter, 1-1/4" Long, Packs of 50	1 Pack	1 ✓
2	98381A544 Dowel Pin, Alloy Steel, 1/4" Diameter, 1-1/4" Long, Packs of 25	1 Pack	1 ✓
3	90985A115 Knob-Grip Push-Button Quick-Release Pin, 1/4" Diameter, 2-1/2" Usable Length	5 Each	5 ✓
4	92625A516 Stainless Steel Wing-Head Thumb Screw, M8 x 1.25mm Thread Size, 16mm Long	6 Each	6 ✓
5	98381A667 Dowel Pin, Alloy Steel, 7/16" Diameter, 3/4" Long, Packs of 5	2 Packs	2 ✓
6	89895K451 Smooth-Bore Seamless 304 Stainless Steel Tubing, 3/8" OD, 0.049" Wall Thickness, 8" Long	20 Each	20 ✓
8	94895A817 High-Strength Steel Hex Nut, Grade 8, Zinc Yellow-Chromate Plated, 7/16"-14 Thread Size, Packs of 50	1 Pack	1 ✓
9	98023A032 Zinc Yellow-Chromate Plated Grade 8 Steel Washer for 7/16" Screw Size, 0.469" ID, 0.922" OD, Packs of 25	1 Pack	1 ✓
10	2310A15 Magnetic-Base Indicator Holder with Fine-Adjustment Knob, for 5/32"-1/4" Stem Diameter	2 Each	2 ✓
11	5165A24 C-Clamp, Steel Body & Copper-Plated Steel Handle, 0" to 4" Jaw Opening	4 Each	4 ✓
13	88775K151 1/4 PH Stainless Steel Bar, 1/4" Thick, 3" Wide, 1 Foot Long	2 Each	2 ✓
14	59915K274 Corrosion-Resistant Ball Joint Rod End, 3/8"-24 Thread, Right Hand	10 Each	10 ✓
15	5972K289 Ball Bearing, Sealed, Trade No. 6903-2RS, for 17 mm Shaft Diameter	6 Each	6 ✓
16	90296A108 18-8 Stainless Steel Screw-Lock Helical Insert, 6-32 Thread Size, 0.276" Installed Length, Packs of 5	10 Packs	10 ✓
17	91251A435 Black-Oxide Alloy Steel Socket Head Screw, 1/4"-28 Thread Size, 3/8" Long, Packs of 50	1 Pack	1 ✓
18	91280A534 Medium-Strength Class 8.8 Steel Hex Head Screw, Zinc-Plated, M8 x 1.25 mm Thread, 25 mm Long, Packs of 50	1 Pack	1 ✓
19	91280A534 Medium-Strength Class 8.8 Steel Hex Head Screw, Zinc-Plated, M8 x 1.25 mm Thread, 25 mm Long, Packs of 50	1 Pack	1 ✓
20	91292A441 18-8 Stainless Steel Socket Head Screw, M6 x 1 mm Thread, 10 mm Long, Packs of 50	1 Pack	1 ✓
21	91420A218 Steel Phillips Flat Head Screws, M4 x 0.7 mm Thread, 8 mm Long, Packs of 100	1 Pack	1 ✓

DAS
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Packing List

200 Aurora Industrial Pkwy
Aurora OH 44202-8087
330-995-5500
cle.sales@mcmaster.com

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury ON K6A 1K7
Canada

Purchase Order
PO041539

Order Placed By
Chantal Lavoie

McMaster-Carr Number
3496669-01

Page 2 of 2

11/01/2018

Line	Product	Ordered	Shipped
22	91585A225 18-8 Stainless Steel Dowel Pin, 2mm Diameter, 12mm Long, Packs of 100	1 Pack	1 ✓
23	9003K41 ✓ Ultra-Flexible Banded V-Belt, Trade Number 180J4, 18-5/16" Outer Circumference	3 Each	3 ✓
24	6940K24 ✓ Aluminum Ball Knob with 3/8"-16 Threaded Hole, 1" Head Diameter	5 Each	5 ✓

Expected to ship

7	85195A999 Giant Swiss Arm Only, 19" Total Height #16823	3 Each	3 Nov 8-14
12	8591A61 Swivel-Head Lever-Style Variance Indicator Set, Starrett No. B811-1CZ with 0" to 0.060" Range & Black Dial	2 Each	2 Nov 5-9

